

TRADEWIND WINDOWS

Series 4.0 & 6.0
Aluminum Surround Frame

Our aluminum extrusions are made with a blend of recycled aluminum billet here in the USA to ensure quality and performance in every Tradewind aluminum window. Our mechanically fastened and accurately notched corners provide for a durable, strong surround frame with a sleek profile that performs as good as it looks. Our louver jalousie windows are weather-tight with concealed corrosion resistant operating hardware. This is not your typical, old school louver jalousie windows from the 1960s. See it, touch it and experience the difference.

Features:

Solid, Durable Construction
Slim Profile
Frame Depth 4-5/8"
Nail-On or Block Frame Option
4" & 6" Louver Blades
Inside Screen Frame
Quick-Change Blade Clips

Benefits:

Maximum Natural Ventilation
Weather-tight Closure
Easy Cleaning
Save on Energy Cost
Custom-Made to Fit Your Home
Built in Hawaii
Fast Turnaround Time

Surround Frame Finish:
Bronze or Satin Anodized Finish (Class I)
White Painted Finish

808-487-9041

RMA SALES

www.rmasalesco.com

Performance Data:
Structural Testing
4" Louver Jalousie,
Class R PG 30
Fixed-Class LC PG 25

STANDARD WINDOW SIZING TABLE

ALUMINUM SURROUND (Inside Screen)
(net window size, custom sizes available)

Standard Widths for both 4" & 6" Louver Windows:

	L	L	L	L	LL	LL	LL	LLL
NOMINAL	1'6"	2'0"	2'6"	3'0"	4'0"	5'0"	6'0"	9'0"
ACTUAL WIDTH	18 ¹¹ / ₁₆ "	24 ¹¹ / ₁₆ "	30 ¹¹ / ₁₆ "	36 ¹¹ / ₁₆ "	49"	61"	73"	109 ⁵ / ₁₆ "
GLASS SIZE	16"	22"	28"	34"	22"	28"	34"	34"

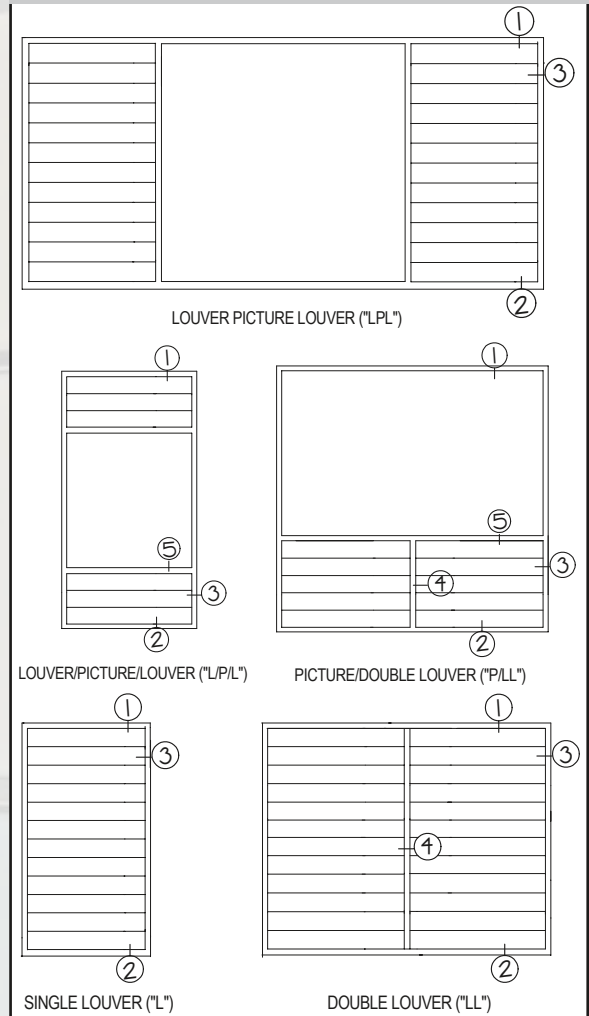
4" Surround Louver Heights

6" Surround Louver Heights

Inside Screen

	Standard Height	# of Blades	Actual Height	Standard Height	# of Blades	Actual Height		
Single Operator	1'0"	3	12 ¹ / ₈ "	1'0"	2	12 ⁵ / ₈ "		
	1'6"	4	15 ⁵ / ₈ "	1'6"	3	18 ¹ / ₈ "		
		5	19 ¹ / ₈ "					
	2'0"	6	22 ⁵ / ₈ "	2'0"	4	23 ⁵ / ₈ "		
7		26 ¹ / ₈ "						
Double Operators	2'6"	8	29 ⁵ / ₈ "	2'6"	5	29 ¹ / ₈ "		
		9	33 ¹ / ₈ "					
	3'0"	10	36 ⁵ / ₈ "		3'0"		6	34 ⁵ / ₈ "
		11	40 ¹ / ₈ "					
	3'6"	12	43 ⁵ / ₈ "		3'6"		7	40 ¹ / ₈ "
		13	47 ¹ / ₈ "					
	4'0"	14	50 ⁵ / ₈ "		4'0"		8	45 ⁵ / ₈ "
		15	54 ¹ / ₈ "					
	Triple Operators	16	57 ⁵ / ₈ "		5'0"		10	56 ⁵ / ₈ "
		5'0"	17				61 ¹ / ₈ "	
18			64 ⁵ / ₈ "					
5'6"		19	68 ¹ / ₈ "	5'6"		12	67 ⁵ / ₈ "	
		20	71 ⁵ / ₈ "					
Quadruple Operators		6'0"	21	75 ¹ / ₈ "		6'0"	13	
	22		78 ⁵ / ₈ "	6'6"	14		78 ⁵ / ₈ "	
	23		81 ⁹ / ₈ "					

WINDOW COMBINATIONS

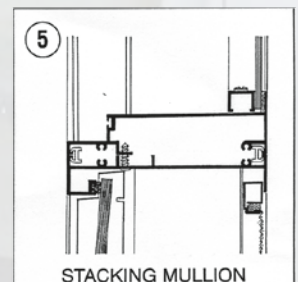
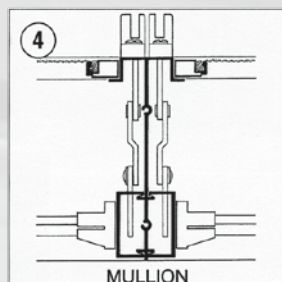
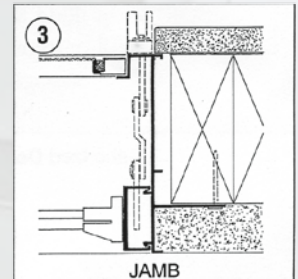
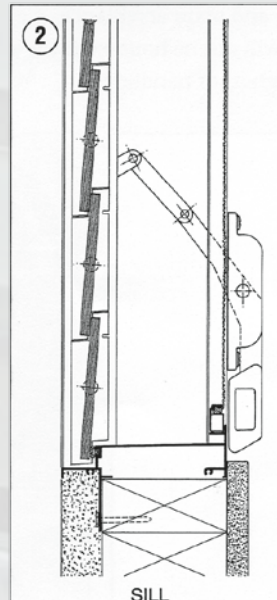
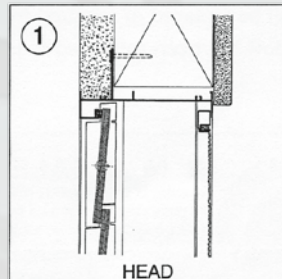


WINDOW DETAILS

Recommended Rough Opening

Block Frame, add 1/4" to actual width and height

Nail-on-Frame, add 1/2" to actual width and height



Deductions for Glass Blades

Single Louver (L) 2¹¹/₁₆"

Double Louver (LL)
5" divided by 2

Triple Louver (LLL)
7⁵/₁₆" divided by 3