

Embrace Mother Nature *with* **TRADEWIND** **WINDOWS**

Louver Jalousie Series 4.0 & 6.0 **Vinyl Surround Frame Windows**

Our vinyl extrusions are made with 100% virgin vinyl materials here in the USA to ensure quality and performance in the Tradewind window. Our fusion-welded 45 degree mitered corners provides for a durable, strong surround frame with a sleek profile that performs as good as it looks. Our louver jalousie windows are weather-tight with concealed corrosion resistant operating hardware. This is not your old school louver jalousie windows from the 1960s.

See it. Touch it.
Experience the
difference!

FEATURES

Solid, Durable Construction
Slim Profile
Frame Depth 4-5/8"
Nail-On or Block Frame Option
4" & 6" Louver Blades
Inside & Outside Screen
Frame Options
Quick-Change Blade Clips
Optional Exterior Retro-Fit Trim
Variety of Fixed & Louver
Combinations

BENEFITS

Maximum Natural Ventilation
Weather-tight Closure
Easy Cleaning
Save on Energy Cost
Custom Made to fit your Home
Built in Hawaii

VINYL SURROUND FRAME **FINISH**

Almond
White



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STANDARD WINDOW SIZING TABLE

VINYL SURROUND
(net window size, custom sizes available)

Standard Widths for both 4" and 6" VINYL Louver Windows:

NOMINAL WIDTH		L	L	L	L	LL	LL	LL	LLL
ACTUAL WIDTH	Interior Screens	1'6"	2'0"	2'6"	3'0"	4'0"	5'0"	6'0"	9'0"
	Exterior Screens	19 ⁵ / ₁₆ "	25 ⁵ / ₁₆ "	31 ⁵ / ₁₆ "	37 ⁵ / ₁₆ "	50 ³ / ₈ "	62 ³ / ₈ "	74 ³ / ₈ "	111 ⁷ / ₁₆ "
		18 ⁷ / ₈ "	24 ⁷ / ₈ "	30 ⁷ / ₈ "	36 ⁷ / ₈ "	48 ⁷ / ₈ "	60 ⁷ / ₈ "	72 ⁷ / ₈ "	108 ³ / ₁₆ "

	4" VINYL Surround Louver Heights				6" VINYL Surround Louver Heights			
	Nominal Height	# of Blades	INSIDE SCREEN Actual Height	OUTSIDE SCREEN Actual Height	Nominal Height	# of Blades	INSIDE SCREEN Actual Height	OUTSIDE SCREEN Actual Height
SINGLE OPERATOR	1'0"	3	13"	14½"	1'0"		13½"	15"
	1'6"	4	16½"	18"	1'6"		19"	20½"
		5	20"	21½"				
	2'0"	6	23½"	25"	2'0"		24½"	26"
		7	27"	28½"				
					2'6"		30"	31½"
DOUBLE OPERATORS	2'6"	8	30½"	32"				
		9	34"	35½"				
	3'0"	10	37½"	39"	3'0"		35½"	37"
	3'6"	11	41"	42½"	3'6"		41"	42½"
		12	44½"	46"				
	4'0"	13	48"	49½"	4'0"		46½"	48"
TRIPLE OPERATORS		14	51½"	53"	4'6"		52"	53½"
	4'6"	15	55"	56½"				
	5'0"	16	58½"	60"	5'0"		57½"	59"
		17	62"	63½"			63"	64½"
	5'6"	18	65½"	67"	5'6"		68½"	70"
		19	69"	70½"				
FOUR OPERATORS	6'0"	20	72½"	74"	6'0"		74"	75½"
		21	76"	77½"	6'6"		79½"	81"
	6'6"	22	79½"	81"	7'0"		85"	86½"

RECOMMENDED ROUGH OPENING: Block Frame, add ¼" to actual width and height. Nail-on-Frame, add ½" to actual width and height.

WINDOW TYPES

SINGLE LOUVER ("L")

DOUBLE LOUVER ("LL")

LOUVER PICTURE LOUVER ("LPL")

PICTURE/DOUBLE LOUVER ("P/LL")

WINDOW DETAILS

HEAD

SILL

MULLION

JAMB

STACKING MULLION